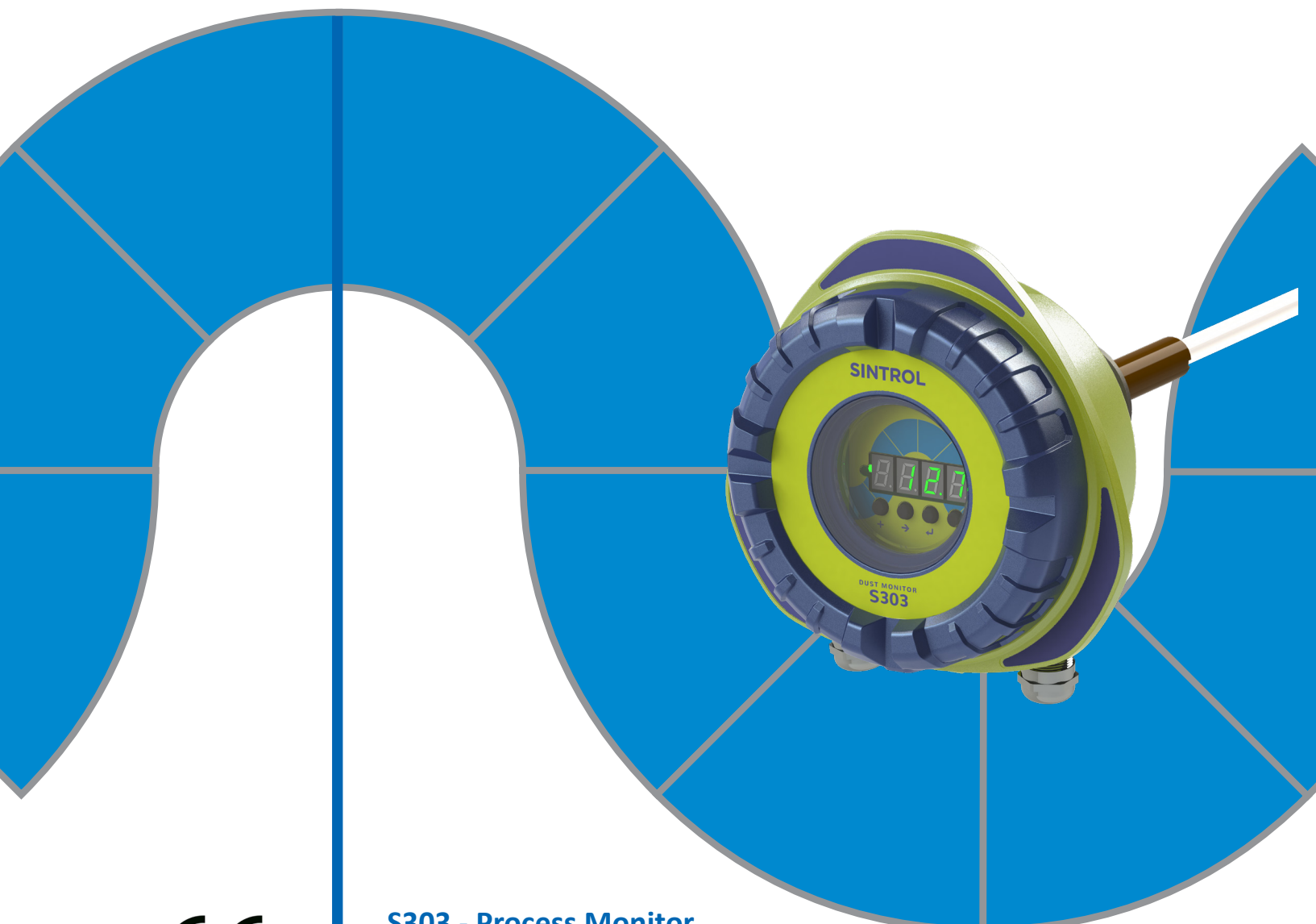


# S303 & S304 DUST MONITORS



S303 - Process Monitor

S304 - Emissions Monitor

Software and Networking

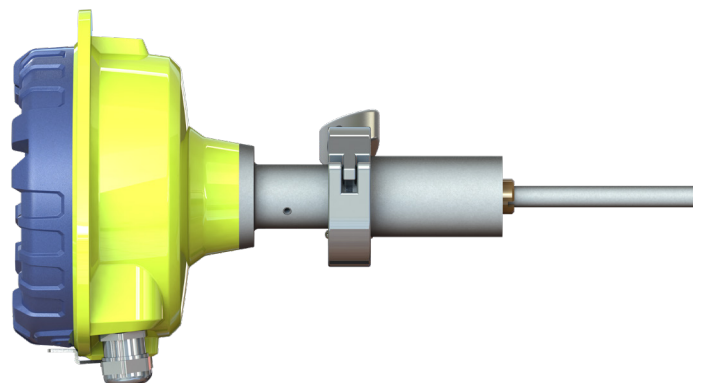


# S303 Process Monitor & S304 Emissions Monitor

- Good value for money
- Easy start-up and commissioning
- Rugged design for harsh industrial conditions
- Proven technology
- Accurate dust measurement
- Extremely wide measurement range
- Detection limit of 0.01 mg/m<sup>3</sup>
- Multipoint calibration
- Normalized measurement response
- Flow speed compensation (optional)
- Automatic Zero and Span check
- 4-20 mA, RS485, USB, two status relays and wireless option
- Local display, user interface and 3 color status LEDs
  - Alarm ●
  - Alert ●
  - Normal ●

Based on Sintrol's proven **Inductive Electrification Technology**, the S300 series has a detection limit of 0,01 mg/m<sup>3</sup>, while maintaining its globally recognized reliability and robustness. Available features allow the S300 series to be used for a wide variety of applications such as stack, process and filter house monitoring. It can be installed into process applications like baghouse, cyclone, dryer or other dust collection systems to monitor particulate emissions as well as filter performance.

The S300 series is also often used for process control in applications where the dust levels need to follow designated limits. The onboard relays of the S300 series can be used as a dust level ALERT / ALARM signal. The mA output and the RS485 interface makes the instrument ideal for trend monitoring applications. Very short response time is a typical characteristic of Sintrol's dust monitors, enabling early detection of malfunctions in the dust removal process and prevention of expensive product loss to the environment.



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## Features

| X = Standard    ○ = Optional   | S303 | S304 |
|--|------|------|
| Rugged IP66 rated Aluminum pressure casted enclosure                             | X    | X    |
| Quick clamp process connection for easy installation                             | X    | X    |
| Green, yellow and red LED for status indication                                  | X    | X    |
| Auto Setup function for basic setup  | X    | X    |
| Two dry contact relays to indicate dust alert and dust alarm                     | X    | X    |
| The instrument can be powered with 24 V DC or 100 to 240 V AC                    | X    | X    |
| USB interface for convenient connection during commissioning                     | X    | X    |
| DustTool PC-software for parametrization and setup                               | X    | X    |
| Normalized during production to ensure identical instruments and quality         | X    | X    |
| Linearized during production to standard test dust (Arizona Road Dust)           | X    | X    |
| RS485 to communicate with Modbus RTU or Sintrol protocol                         | X    | X    |
| Bright green illuminated 4- digit display and buttons for local setup and status | X    | X    |
| Isolated and active mA-output, with NAMURNE43 compliant alarms                   | X    | X    |
| Zero & span check with automatic drift compensation                              |      | X    |
| Calibration possibility to read directly mg/m <sup>3</sup>                       |      | X    |
| Flow speed compensation by the mA-output of a third party measurement device     |      | X    |
| Wireless Network capability to avoid cabling cost and extensive installation     | ○    | ○    |

## Inductive Electrification Technology

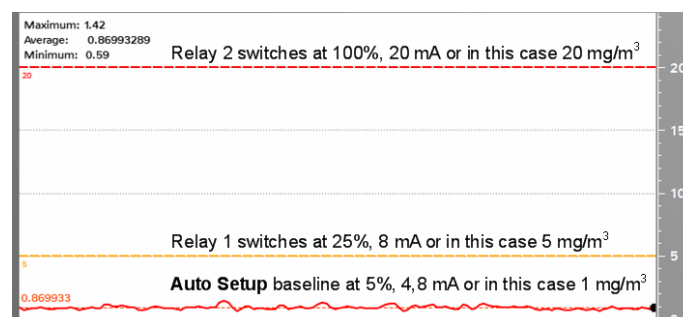


The measurement of Sintrol dust monitors is based on particles interacting with an isolated probe mounted into a duct or stack. When moving particles pass nearby or hit the probe, a signal is induced. This signal is then processed through a series of Sintrol's advanced algorithms to filter out the noise and provides the most accurate dust measurement. Classic triboelectric technology is based on the DC signal, which is caused by particles making contact with the sensor to transfer charges. Inductive Electrification Technology is based on the Triboelectric AC signal and it minimizes the influence of sensor contamination, temperature drift and velocity changes. By using Inductive Electrification Technology, it is possible to reach a detection limit as low as 0.01 mg/m<sup>3</sup>.

## Sintrol's Unique Auto Setup Function

The **Auto Setup** function is a unique Sintrol Dust Monitor feature which allows for a simple, user friendly setup. During the Auto Setup procedure, which is done in normal process conditions, the dust monitor will automatically adapt to the process conditions and set the measuring range and alarms accordingly. At normal conditions the instrument will show green light and the mA output is set to 5% of range.

In case the measuring point is before the filtration system, the Auto Setup baseline could be several g/m<sup>3</sup> and after the filtration system the Auto Setup baseline could be only a few mg/m<sup>3</sup>. In both cases, no manual range setup is required.

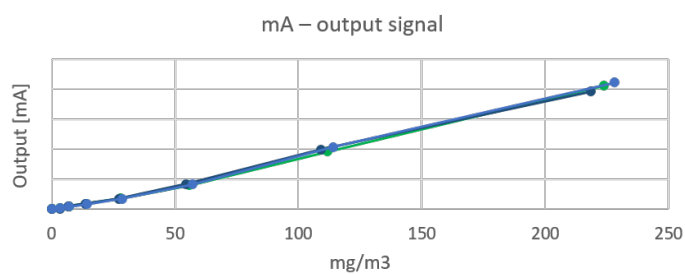


## Proven Technology

Since 1993, Sintrol has become a globally recognized dust monitoring supplier with over 20 000 installations in more than 50 countries. The measuring principle has evolved into a proven standard for dust monitoring needs.

Extensive tests of S300 have been carried out in Finland and Germany. The results showed excellent linearity over various dust types. The graph below illustrates the mA output on standard test dust ISO 12103 medium (Arizona Road Dust).

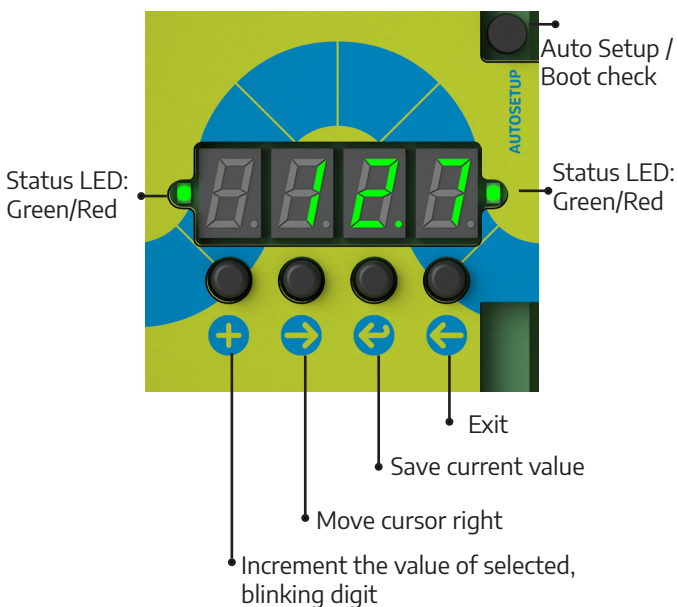
Temperature tests showed close to no impact over the whole temperature range.



## Local Display and User Interface

The S303 and S304 are equipped with a local user interface for setup and adjusting the instrument. The operator can see the actual measurement values on the 4-digit 7-segment display in mA, % or mg/m³. With the 4-button interface the operator can navigate and change the most important operating parameters.

Next to the display, is a button to start the Auto Setup procedure.



## Return of Investment

This example calculation shows the payback period and cash flow over 3 years based on the loss of product which is caused by a small leakage in the filtration system.

- Gas flow: 100 000 m³/h
- Allowable concentration after the filter: 5 mg/m³
- Dust concentration after filter damage: 100 mg/m³
- Product cost: 0.10 €/kg

### This means:

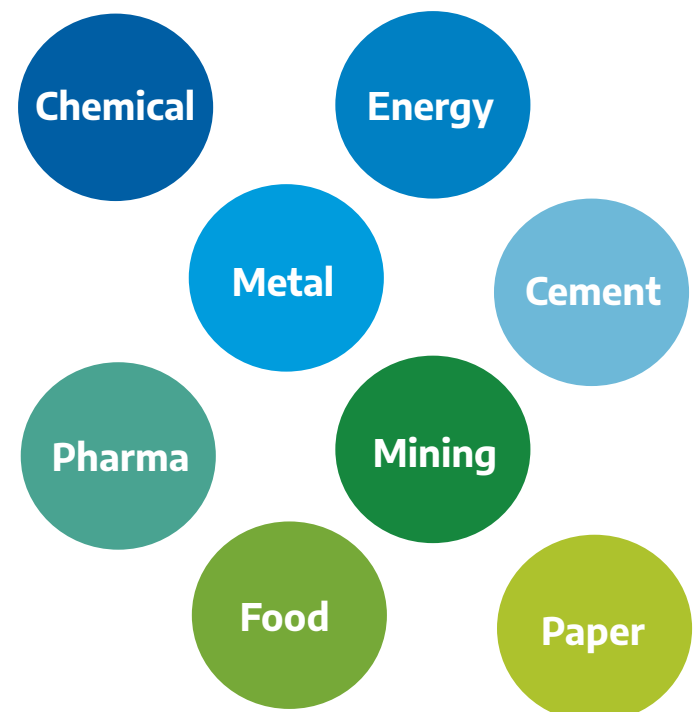
Lost product: 84 000 kg/year, probably released to the environment.

**More than 20 000 € savings after 3 years.  
And a payback time of less than 3 months.**

### Cash flow over 36 months



## Industries Served



# Common Industrial Applications

## Fabric Filter Control



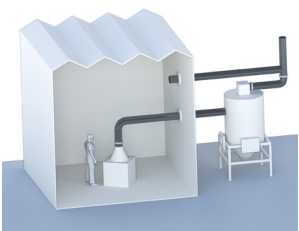
- Straightforward filter leak detection on an ALERT and ALARM signal base
- Filter performance monitoring and optimization on the mA output signal
- Minimize product loss by sensing even the smallest leaks
- Help identify broken solenoid valves
- Monitor pulse efficiency and help to reduce pulse rates
- Reduce consumption of compressed air
- Enable preventive maintenance
- Proactively reduce emergency downtime

## Monitor Pneumatic Conveying Systems



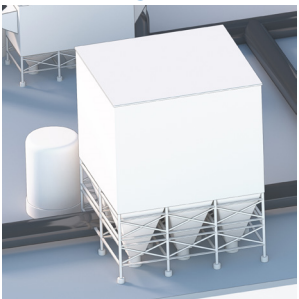
- Flow / No Flow indication
- Flowrate monitoring with S303 based on a mA output signal
- Receive an early warning over blockages in bulk and powder conveying systems
- Optimize flow rates in conveying systems
- Control fuel feed in boiler applications
- Assure that production is not reduced by a plugged filter

## Extraction and Air Circulation Systems



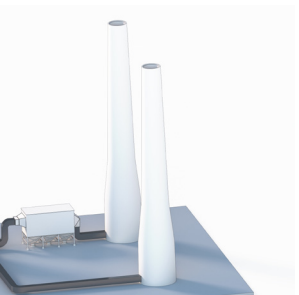
- Help improve clean air working conditions
- Compliance with regulations by monitoring the return air
- According to EN12779 each wood shop which operates an air circulation system bigger than 10 000 m<sup>3</sup>/h needs to be continuously monitored
- Control of the weld fumes removal process
- Immediate alarm in case of filter malfunction

## Measuring in hot conditions such as Steel-, Cement-, Chemical Production or Power Plants



- Detect damage in coke oven walls
- Different probes and coatings allow the measuring of particulate matter in harsh industrial conditions to up to 700 °C
- Teflon coated probes available for conductive and adhesive dust to help on maintenance intervals.
- Diamond coated probes available that can withstand abrasive dust.

## Continuous Particulate Stack Measurements



- Emissions monitoring in small and medium sized stacks
- Enables power plants <50 MW to be compliant with the EU directive 2010 / 75 / EU / IED, art 32
- US-EPA, OSHA or other local authorities often require continuous measurements parallel to periodic gravimetric samplings

# Probes and Process Connections

The S300 series comes with a wide range of different probes and process connections. The new mechanical solutions reflect our field of experience over the last twenty years. Sintrol has engineered and developed the instrument to fit individual processes and demands based on customer needs.

## Standard Probe Including Quick Clamp

The S300 series comes with a 500 mm long probe, made of 316L stainless steel with Ryton as an insulator material. This probe withstands temperatures up to 300 °C and up to 600 kPa pressure. The quick clamp enables fast and easy removal of the instrument. This is beneficial especially in difficult process conditions where the probe might have to be cleaned regularly.



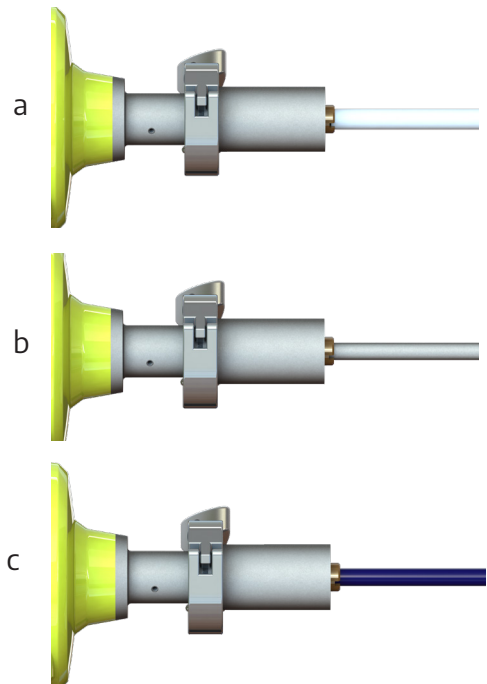
## Probe Lengths and Coatings (Optional)

A wide range of different probes are available as options to allow customized solutions.

Adhesive and wet dusts may create a conductive dust build up on the probe which will negatively influence on the monitor's accuracy and reliability.

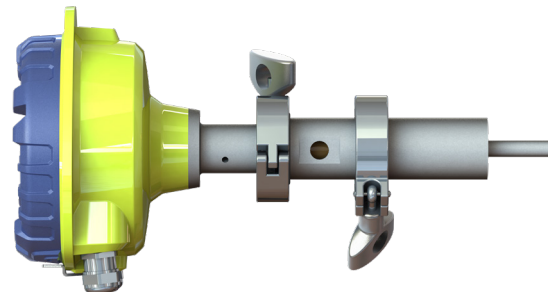
As Inductive Electrification is based on the transfer of electrostatic load from the probe to the amplifier, conductive dust build up may lead to a bridging effect from the probe to the grounded ductwork. To help avoid this bridging, Sintrol has developed a number of coatings for the different process conditions:

- a) Teflon coating for wet and sticky conditions < 250 °C in non hazardous areas.
- b) Diamond coating for abrasive processes.
- c) Salokote for wet conditions < 300 °C also in hazardous areas. Max length 500 mm.



## Air Purge (Optional)

Used in process conditions with high probability of dust build up on the probe. Air purge ensures that the base of the probe stays clean of dust build up.



## High Temperature (Optional)

The high temperature process connection has an intergrated air purge socket and can be used in process conditions up to 700 °C. The flanges for the process connection can be chosen to meet customer specifications.

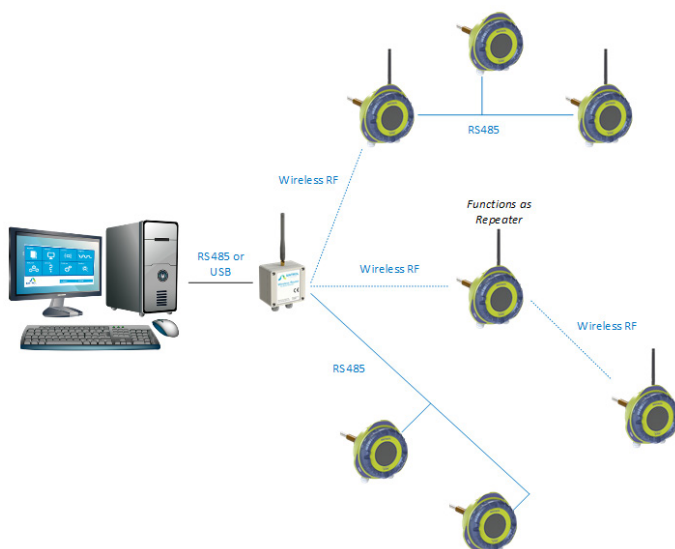


## Sintrol Network with Wireless Radio Frequency (RF) Option

The S300 series is able to be networked using the Sintrol RF platform. This reduces cabling costs and eases installation with a fully integrated, easy to use RF connection. Each monitor has a range of up to 1 km and can act as a repeater within the network. With directional antennas the range can be significantly extended.

### Amongst its many features are:

- Range up to 1 km (0.6 mi).
- If necessary, each instrument can operate as a repeater.
- Remarkable savings due to no cabling costs and short commissioning.
- Safe operation due to remote access of device in difficult places and conditions.
- A combination of wired RS485 and RF network is possible.
- Works within the open radio frequency bands with no need for licenses or permits (868 MHz or 915 MHz).
- Multiple available channels.
- Up to 30 instruments in one system.
- No need for barriers in the communication lines in hazardous zones.

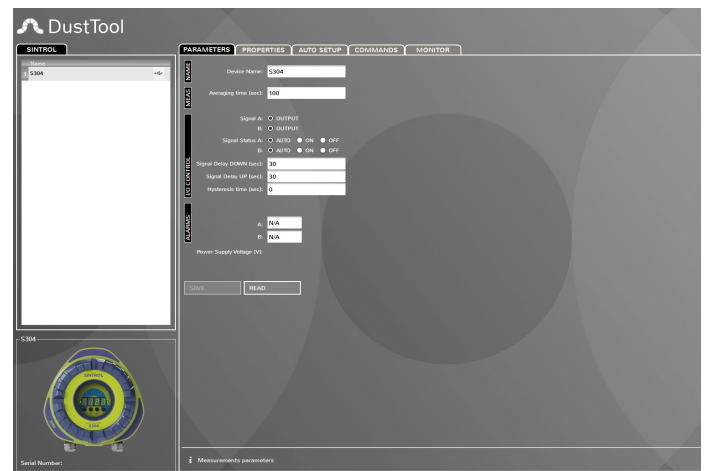


## DustTool Parametrization Software

The S300 series monitors can be managed and parameterized with the DustTool PC Software. This offers a convenient platform to view measurement results, to initiate the Auto Setup and adjust the parameters of the monitor.

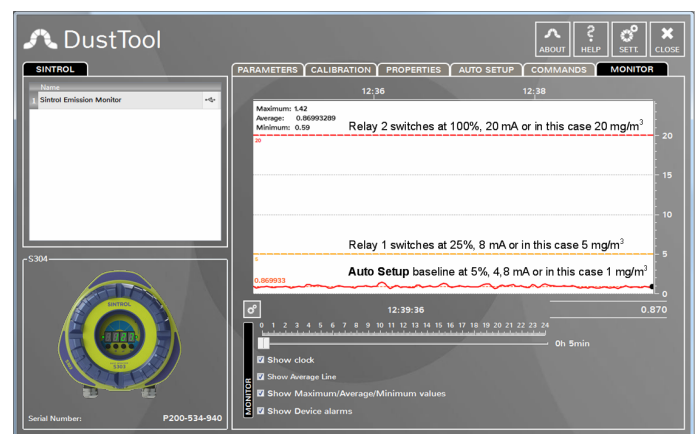
Just connect a USB cable directly to a USB connector or use a generic USB-to-RS485 converter and connect to the device's RS485 bus. DustTool will automatically detect the interface being used and connect to the device.

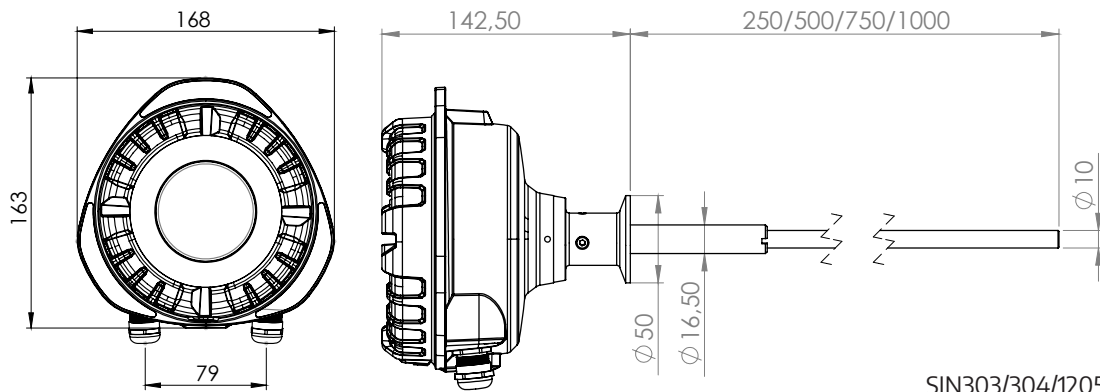
On the parameters page, you can modify the operating parameters of the connected Dust meter. From the settings view you have full control over software parameters, like network access and password protection.



On the monitor view of the DustTool PC software it is possible to follow the dust levels online.

Monitor view is intended to help users when setting up parameters manually.





SIN303/304/120521

| Product Name                                    |  | S303, S304 |
|---|--|------------|
| Measurement objects                             | Total Suspended Particles (TSP)  |            |
| Measurement principle                           | Inductive Electrification  |            |
| Measurement range                               | Detection Limit 0.01 mg/m <sup>3</sup><br>Maximum Range up to several g/m <sup>3</sup> , depending on operating conditions   |            |
| Ingress protection                              | IP66   |            |
| Power supply requirements                       | 24 V DC ±10 %<br>100 ... 240 V AC ±10 %, 50 / 60 Hz  |            |
| Power consumption                               | Up to 10 W DC / AC   |            |
| Output signals                                  | <ul style="list-style-type: none"> <li>• 2 × Independent SPDT dry contact relays, max. 30 V DC / 5 A or 240 V AC / 5 A, cos φ = 1</li> <li>• Isolated active 4 ... 20 mA output loop, max. loop resistance 250 Ω</li> </ul>                                      |            |
| Communication interface                         | <ul style="list-style-type: none"> <li>• 2 × Serial communication RS-485</li> <li>• USB</li> <li>• Radio frequency (RF, Requires optional RF antenna)</li> </ul>   |            |
| Communication protocol                          | <ul style="list-style-type: none"> <li>• Modbus RTU (with RS-485)</li> <li>• Sintrol network (with USB, RF and RS-485)</li> </ul>  |            |
| Physical characteristics                        |  |            |
| Enclosure                                       | Aluminium  |            |
| Wetted parts                                    | <ul style="list-style-type: none"> <li>• Probe: Stainless steel (316L)</li> <li>• Insulation: Polyphenylene sulfide (Ryton R-4)</li> </ul>   |            |
| Weight  | 1.5 kg (3.3 lb)  |            |
| Ambient conditions                              |  |            |
| Temperature                                     | -40 ... 60 °C (-40 ... 140 °F)   |            |
| Humidity  | Max. 95 % relative humidity (non-condensing)   |            |
| Process conditions                              |  |            |
| Temperature                                     | <ul style="list-style-type: none"> <li>• Max. 300 °C (572 °F) optionally up to 700 °C (1292 °F)</li> <li>• Max. 250 °C (482 °F) with Teflon-coated probe</li> </ul>  |            |
| Pressure  | <ul style="list-style-type: none"> <li>• Max. 600 kPa (87.02 psi) in temperatures up to 300 °C (572 °F)</li> <li>• Max. 300 kPa (43.51 psi) in temperatures from 300 °C (572 °F) to 700 °C (1292 °F) when high-temperature process connection is used</li> </ul> |            |
| Flow speed                                      | Min. 3 m/s (9.84 ft/s), max. tested 40 m/s (131.23 ft/s)   |            |
| Wireless communication*                         |  |            |
| Frequency bands                                 | <ul style="list-style-type: none"> <li>• 868 MHz, 15 channels</li> <li>• 915 MHz (license-free ISM band)</li> </ul>  |            |
| Transmit power                                  | Up to +23 dBm, user-adjustable   |            |
| Receiver sensitivity                            | -110 dBm   |            |
| Communication protocol                          | Proprietary Sintrol Network protocol   |            |
| Typical communication range (non-line of sight) | <ul style="list-style-type: none"> <li>• 868 MHz version</li> <li>• Up to 1000 m (3280 ft) in urban environments**</li> </ul>  |            |

\* Requires optional RF antenna.

\*\* Surrounding structures and other devices using radio frequencies can have significant effect on RF communication range.